

## **ABSTRACT OF THE DISCLOSURE**

To provide a disc-transfer roll which can be applied to a disc circumference under pressure strong enough to allow the roll to rotate without slipping assuring  
5 that the disc can be transferred in a stable condition and can be put on the turntable with precision and can be easily mass-produced at an increased efficiency, it is made of an elastic material, and it comprises an inner cylindrical wall, an annular joint integrally connected to and extending radially outwards from one end of the inner cylindrical wall, and an outer cylindrical wall integrally connected to the  
10 annular joint and encircling the inner cylindrical wall, leaving a predetermined space between the outer and inner cylindrical walls.